

## Claims

1. A method of making a dry powder composition for pulmonary inhalation, the method comprising spray drying a pharmaceutically active agent to produce  
5 active particles, wherein the active agent is spray dried using a spray drier comprising a means for producing droplets moving at a controlled velocity.
2. A method as claimed in claim 1, wherein the velocity of droplets at 5mm from their point of generation is less than 20m/s.
- 10 3. A method as claimed in claim 1 or 2, wherein the spray drier comprises an ultrasonic nebuliser.
4. A method as claimed in claim 3, wherein the output of each single nebuliser  
15 unit is greater than 5cc/min.
5. A method as claimed in claim 4, wherein the output of each single nebuliser unit is greater than 10cc/min.
- 20 6. A method as claimed in any one of the preceding claims, wherein 90% of the resulting dried particles have a size of less than 5 $\mu$ m, as measured by laser diffraction.
7. A method as claimed in claim 6, wherein 90% of the resulting dried particles  
25 have a size of less than 2.5 $\mu$ m, as measured by laser diffraction.
8. A method as claimed in any one of the preceding claims, wherein the active agent is co-spray dried with a force control agent.
- 30 9. A method as claimed in claim 8, wherein the force control agent is an amino acid, a phospholipid or a metal stearate.

10. A method as claimed in claim 9, wherein the force control agent is one or more of leucine, lysine and cysteine.
11. A method as claimed in any one of claims 8-10, wherein a blend of active agent and force control agent is spray dried, and the blend is a solution.
12. A method as claimed in any one of claims 8-11, wherein a blend of active agent and force control agent is spray dried, and the blend is a suspension.
13. A method as claimed in claim 11 or 12, wherein the active agent and force control agent are spray dried from an aqueous solution or suspension.
14. A method as claimed in any one of the preceding claims, wherein the active agent is co-spray dried with a force control agent to produce dry particles comprising up to 20% w/w force control agent.
15. A method as claimed in any one of the preceding claims, wherein the method comprises adjusting the moisture content of the spray dried particles.
16. A dry powder composition for pulmonary inhalation, wherein the composition is spray dried and comprises particles of a pharmaceutically active material having a force control agent concentrated on the surfaces of the particles.
17. A composition as claimed in claim 16, wherein the composition comprises no more than 20% w/w of an additive which acts as a force control agent.
18. A composition as claimed in either of claims 16 and 17, wherein at least 90% of the particles in the composition have a size of less than 5 $\mu$ m, as measured by laser diffraction.
19. A composition as claimed in any one of claims 16-18, wherein the composition has a fine particle fraction of at least 40%, at least 50%, at least 60% or at least 70%.

20. A composition as claimed in any one of claims 16-19, wherein the composition has a density greater than 0.1g/cc.
- 5 21. A composition as claimed in any one of claims 16-20, wherein the particles are prepared using a method as claimed in any one of claims 1-15.